



Product Specification

Last updated Feb-08

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DP389

Product	Double-Coated Tape
Liner	Havana brown glassine paper 80gsm.
Carrier	White PVC with thickness of 0.060mm
Adhesive	Cross linked solvent acrylic, pressure sensitive
Description	This tape has a rigid PVC base with a heavy duty solvent acrylic adhesive giving it excellent holding power and adhesion. Good resistance to plasticizers, UV, aging, and all weather conditions.
Range of application	Suitable for plasticized PVC, chipboard, extrusions, badge mounting, DIY and crafts, assembly.
Application temperature	18°C - 25°C; R.H. 55%±10%

Total Thickness	0.250mm - 0.260mm		
Coating Thickness (Side A/B)	0.095mm--0.100mm		
Temperature resistance	-20°C - 90°C		
Initial Tack (Side A/B) (PSTC-6 #14 ball)	< 5 cm		
Holding Power (Side A/B) (PSTC-7)	> 24 hrs 1 kg/2.5cmx2.5cm		
Holding Power for temperature resistance 80°C (PSTC-7)	> 24 hrs 0.5kg/2.5cmx2.5cm		
Adhesion (Side A/B) (PSTC-1)	g/15mm	OZ/0.6in	N/15mm
	>2500	>88.19	>24.4
Solvent resistance	Good		

Prior to application the surface should be made dry and free of any dirt, dust and grease. Use sufficient pressure over the whole surface at room temperature to ensure max. adhesive contact.

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