



# Product Specification

Last updated Feb-08

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## TT6135, TT7135

<b>Product</b>	Transfer Tape
<b>Liner</b>	Brown Kraft paper liner 130gsm, printed or plain
<b>Carrier</b>	None
<b>Adhesive</b>	Synthetic acrylic resin
<b>Description</b>	Strong cross linked solvent acrylic adhesive offering permanent bonding with good temperature resistance, supported by a strong Kraft paper liner. UL approved.
<b>Typical applications</b>	Circuit boards, mounting of electronic components, membrane switches, nameplates, mounting of automotive accessories.
<b>Application temperature</b>	18°C - 25°C

<b>Coating Thickness</b>	0.130mm - 0.135mm		
<b>Total thickness</b>	0.285mm - 0.290mm		
<b>Temperature resistance</b>	-10°C - 160°C		
<b>Initial Tack (Side A/B) (PSTC-6 #14 ball)</b>	12 - 20 cm		
<b>Holding Power (Side A/B) (PSTC-7)</b>	> 48 Hrs 1 kg/2.5cmx2.5cm		
<b>Holding Power for temperature resistance 195°C (PSTC-7)</b>	> 24 Hrs 1kg/2.5cmx2.5cm		
<b>Adhesion (Side A/B) (PSTC-1)</b>	g/2.5cm	OZ/in	N/2.5cm
	>1500	>52.91	>14.60
<b>Shear strength</b>	at least 0.25kg/cm <sup>3</sup>		

Prior to application the surface should be made dry and free of any dirt, dust and grease. Apply sufficient pressure over the whole surface at room temperature to ensure optimum adhesive contact.

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