



Product Specification

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DT191

Product	Double coated tissue tape
Liner	White PE paper 110gsm
Carrier	White tissue with a thickness of 0.030mm
Adhesive	High performance solvent acrylic, pressure sensitive
Description	The solvent acrylic adhesive combines high initial tack with good adhesion excellent cohesive strength. This product is unrivalled in plasticizer, UV, and chemical resistance and will perform in most demanding applications.
Typical applications	Laminating to foam and rubber for automotive industry, bonding flexible PVC and vinyl, rough fabrics, mounting badges and nameplates
Application temperature	18°C - 25°C

Total Thickness	0.145mm - 0.155mm		
Coating Thickness (Side A/B)	0.055mm - 0.065mm		
Temperature resistance	-20°C - 150°C		
Initial Tack (Side A/B) (PSTC-6 #14 ball)	< 5 cm		
Holding Power (Side A/B) (PSTC-7)	> 72 hrs 1 kg/2.5cmx2.5cm		
Holding Power for temperature resistance 80°C (PSTC-7)	> 24 hrs 0.5kg/2.5cmx2.5cm		
Adhesion (Side A/B) (PSTC-1)	g/2.5cm	OZ/in	N/2.5cm
	>2000	>70.55	>19.50
Solvent resistance	Excellent		

Prior to application the surface should be made dry and free of any dirt, dust and grease. Use sufficient pressure over the whole surface at room temperature to ensure maximum adhesive contact.

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